

# Best windows

## are obtained by using low-emissivity blinds

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### Abstract

Low-e blinds can improve old windows to a 2x or even 4x better standard.

Including sophisticated low-e blinds into new windows is a complication, which is worth it. Large windows can be used without any problems with overheating or cold drafts, as they can be improved as needed.

Thermography is being shown as an easy method to measure insulating properties in situ.

See more info at <http://www.veronica.cz/passiv>.

### Introduction

Nighttime insulating properties of standard passive-house windows can hardly be much improved by common blinds. But there is a possibility to use **low-e blinds, with aluminium surfaces**.

The only need is to prevent spoiling the aluminium by a paint. Any paint has emissivity near to 0.9, a clean aluminium below 0.10. By using **aluminium covered with just a natural oxide layer, the radiative transfer can be reduced 10x**.

### Rough considerations

Let's consider a **tight layer with an emissivity of 0.1** put *between two uncoated glasses*. The radiation transfer between neighbouring surfaces is reduced

from the usual  $4 \text{ W/m}^2\text{K}$  to about  $0.5 \text{ W/m}^2\text{K}$ ,

making it small with respect to the transfer by air (about  $2 \text{ W/m}^2\text{K}$ ).

An air-filled gap between two ordinary glasses has a thermal resistance of some  $0.17 \text{ m}^2\text{K/W}$ . Dividing the gap by an aluminium layer means creating two gaps with conductivities of about  $2.5 \text{ W/m}^2\text{K}$  each, i.e., getting a thermal resistance glass-to-glass of about  $0.8 \text{ m}^2\text{K/W}$ .

Installation of such a layer into an old double window means

**improving its U-value from some  $2.7 \text{ W/m}^2\text{K}$  to some  $1 \text{ W/m}^2\text{K}$ .**

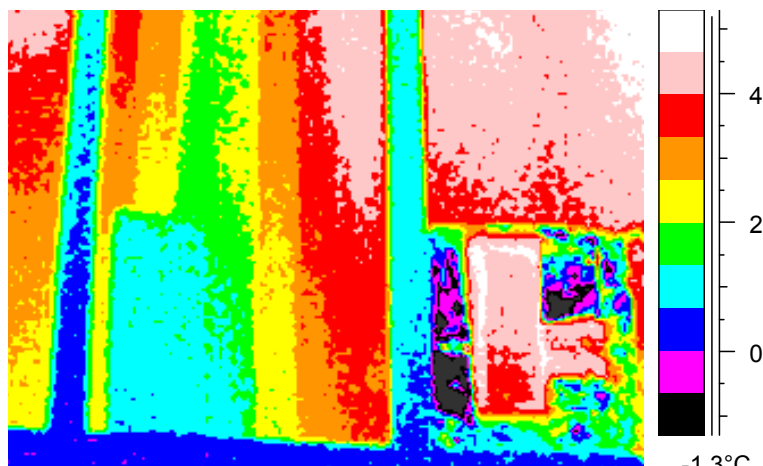
Outer shades are often made from aluminium – but from a painted one. When tight, they add just  $0.17 \text{ m}^2\text{K/W}$  to the thermal resistance of window at most. **If an outer shade would have a clean Al inner surface, it could add up to  $0.4 \text{ m}^2\text{K/W}$** , a value interesting even for passive-house windows.

## Verification

These values depend on the air-tightness. There exist blinds which are not tight at all. Assessing the true benefits of them is possible just through measurement. This can be done by **thermography**. Seeing is believing.

A flux through the window is roughly proportional to the temperature difference of a window pane and an unheated/uncooled **reference piece of glass**, being thermally insulated from the window and facing the same space. Adjacent windows have been compared this way.

Direct assessment of thermal flux per one square metre of the glass has been made using a **heated reference glass**, thermally compensated from behind.



*Black temperatures. Unheated reference piece of glass at left, the heated one at right, standing on a window grate.*

*The window glass is 3 K warmer than an unheated glass (case of a low-e venetian blind,  $U=2.3 \text{ W/m}^2\text{K}$ ).*

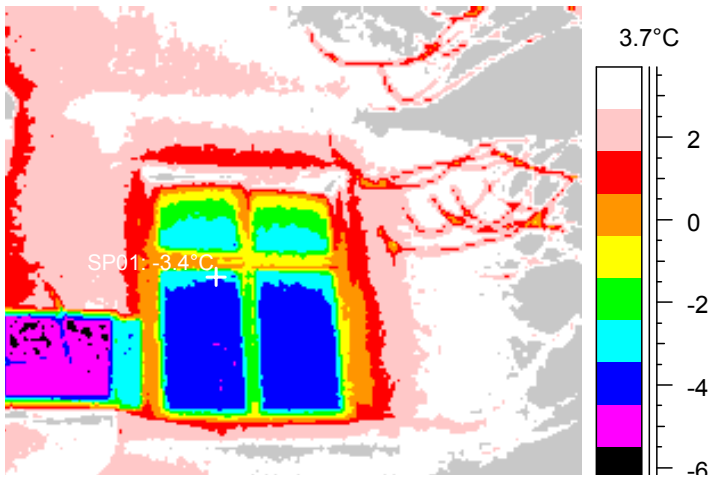
## Roller shade

A roller shade has been installed into a traditional double window. Straight wooden sticks (of about 1.5 cm thickness) were mounted to the sides of the window box, at the interior side from the foil. A cold air in the exterior-side cavity pressed the foil to them making the shade tight. The outcome: the *Al-covered foil improved the whole window more than twice*, to value close to “U 1.0”. A nice feature is the remaining visual transparency of 3 %.

A second foil can be added. With a sacrifice that just 0.1 % of light will pass, we can get a window with U close to 0.6 at night (the daytime properties are good enough).

*Left: black temperatures at night. An unheated pane at left (over an old sundial). Cold heavens reflects in the glass; the polystyrene insulation behind represents the equilibrium temperature better. Both shades are pulled down. Inner-outer temperature difference is 20 K, the window is 1.5 K over the unheated reference surface. Windstill weather (inner temperature drop was almost the same). Numeric value of “U” results at about 0.6.*

*Right: detail of the first shade being pulled down. A second stick serves for another shade.*



*Visible radiation, without and with blind. The blind reflects so much light that the surroundings seems dark.*

*An unheated comparison pane at left is hanged over an sundial.*

### **Venetian blind**

We have installed such a blind in a window with a broad gap. The spoiled low-e property of the aluminium was restored by gluing a new Al foil onto the strips.

Surprisingly, the benefit of the closed blind at night was rather small. The insulation properties of the window improved not even by one third. Thermal flux through the window corresponded to U of about 2.3. Seems that convection inside the window became a lot more effective. Nevertheless, even a mild improvement like that is of some interest.

### **A really novel standard**

Our recommendation of an alternative passive-house window:

1. a low-iron glass,
2. a generous air gap with two roller blinds,
3. and the best available low-e double pane with a coated surface at the interior glass.

Solar gains can reach 0.7, night U-value 0.4.

For roof windows, this is the only solution which can reach the passive house limit and prevent overheating reliably.

(Japanese vacuum glazings might be an alternative for the inner double pane. In a tilted position or under extremely cold weather, there is no worsening of their properties due to convection. In old window frames, their thickness of just 6 mm is an advantage.)

For the optimal performance in all circumstances, the **blinds are to be driven by an automated system** – an option which is not common yet, but it exists on the market.

### – with no apparent problems

In our model, we control the electric drive of a roller blind manually. The model should resemble an old double pane window with a broad gap. We have installed just one blind, in fact there should be two of them. The electric equipment was kindly supplied by NK Brno. There exists another producer, who makes electrically driven roller blinds even for horizontal windows (string-pulled ones, against a spring inside a twice slimmer shaft) as solar shading. It mentions that thermal losses are diminished a bit, but does not optimise the system for that. Just two changes are needed, however:

1. positioning the blind at least 1.5 cm from the nearest glass
2. caring about its emissivity at both sides (to be below 0.1)

As the manufacturer offers blinds even in argon-filled units, it can be assumed they are reliable and of very long life.

### Why do we care

Veronica is going to build a passive office, lecture hall and apartment house as a “Centre for Sustainable Rural Development” at the eastern border of Czech Republic. Due to strict zoning requirements, the office is to be under a saddle roof. Developing true passive-standard roof windows is a necessity here (with the resulting need to have a way of clearing snow from them in winter). Integrated AI-covered blinds are a must to maintain comfortable summer conditions.í

Ecological institute Veronica has played a pioneer role in bringing the concept of a passive house to the Czech public, in a series of seminars, lectures, leaflets and articles. In 2004 it published the first Czech brochure with this topic (a translation of a brochure from Lower Austria, supplemented by Czech examples and terminology) Passive house (Pasivní dům, edited by Ludvík Trnka, the brochure is still available for CZK 60).

Poster at the conference Pasivní domy 2005

[www.2005.pasivnidomy.cz](http://www.2005.pasivnidomy.cz)

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